

Date: Monday, 06/04/2009 1:04:29 PM
 User: Linda Lacelle

Process Sheet

Customer : CC-DAR01 Dart Aerospace Ltd.	Drawing Name : D205-633-024
Job Number : 46940	
Estimate Number : 10804	
P.O. Number :	Part Number : D205633024
This Issue : 06/04/2009 S.O. No. :	Drawing Number : R09-035
Prsht Rev. : NC	Project Number :
First Issue : / / Type : LARGE FAB ASSY	Drawing Revision :
Previous Run : 00015	Material :
Written By :	Due Date : 13/04/2009 Qty: 1 Um: Each
Checked & Approved By : <u>JUD 09.04.06</u>	
Comment :	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	D205633024	Heli Access Step RH Extended High Gear (
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
 Heli Access Step RH Extended High Gear (
 Original B36495 @ CHG001

2.0	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP

3.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

New labels, and decals are required with the new batch # JUD 09.04.06

Re-package per PPP

CHG001

9/4/7 (X)

Return to stock.

Location: _____

SL

4.0	QC21	FINAL INSPECTION/W/O RELEASE
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Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



DART Dart Aerospace Ltd. 1270 ABERDEEN ST HAWKESBURY ON CANADA K6A 1K7				TC APPROVAL # 09-89 TEL: 1-613-632-5200	
P.N.	D205-633-024	CHG	CHG001		
DESC	Heli-Access-Step, RH	STC	SH96-57		
LOT	B36495	STC	SR00592/3NY		
MODEL	Bell 205/212/214/412	STC	SR00594NY		
MADE IN CANADA					

69/04/22 (X)

mk
69-04
21

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries